WASTE WALK WORKSHEET · CONCLUSION

FROM	TO	DATE	TIME
SHEET	**PREPARED BY**	**CHECKED BY**	**STATUS**

1 SPAGHETTI DIAGRAM · WHERE EACH FIND IS

walk path · #1 loss · find

2 THE 7 WASTES + TALENT · # = RANK BY IMPACT

WASTE (TIMWOODS)	FIND: WHAT & WHERE	IMPACT	#
Transport (T)			◯
Inventory (I)			◯
Motion (M)			◯
Waiting (W)			◯
Overproduction (O)			◯
Overprocessing (O)			◯
Defects (D)			◯
Unused talent (S)			◯

3 CALCULATION FOR #1

METRIC	FORMULA	VALUES	RESULT
#1 SHARE	#1 ÷ total min/shift		
WEEKLY	#1 × shifts per week		
PROJECTED*	#1 × new ÷ old distance		
SAVINGS	Current – projected		

* Assumes time is proportional to distance — confirm it when you re-time.

4 RESULT AND ACTION

#1 loss =

ACTION · #1 ONLY

Owner: _____ Due: _____

● Everything else waits until #1 is re-timed.

5 HOW IT WAS WALKED

TEAM (CROSS-FUNCTIONAL)

PHOTOS _____ WITH A FIND _____

ESTIMATE BASIS

● Empty boxes stay empty — don't invent finds.