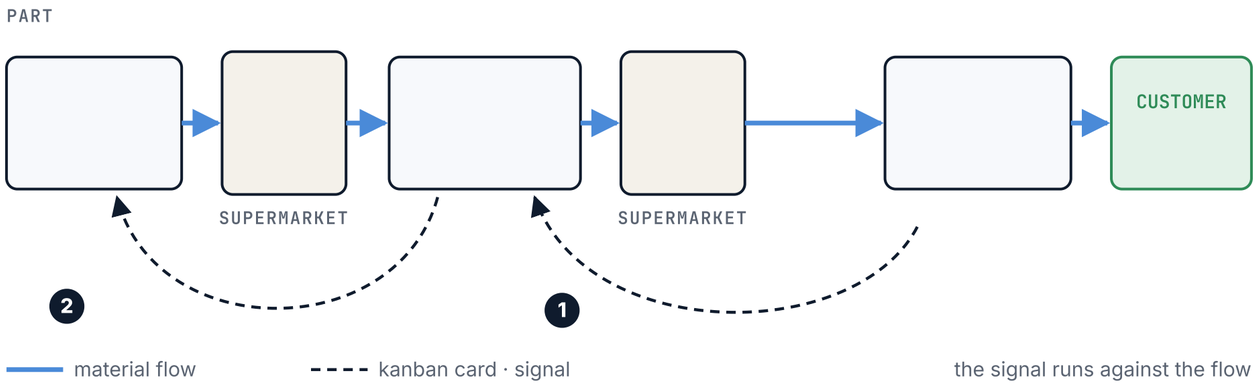
KANBAN WORKSHEET · CONCLUSION

PART	AREA	LAST RECALC	SHEET
PREPARED BY	CHECKED BY	METHOD	UNIT

1 PULL LOOP · HOW THE SIGNAL TRAVELS



2 KANBAN BOARD

WIP ≤	WIP ≤	WIP ≤

3 CARD COUNT CALCULATION

PARAMETER	BASIS / SOURCE	VALUE
Avg. demand D	source:	
Lead time T	measured, not assumed ☐	
Container C	units per container	
Safety S	factor applied	
Cards N	(D × T × S) ÷ C · round up	

4 SIGNAL AND REVIEW

No card, nothing gets made or moved.

PRODUCED BY

CONSUMED BY

TRIGGER

REVIEW

Overproduction shows up as a full supermarket.

5 RESULT AND ACTION

Cards =

ACTION